

DIAREX blade G1 for granite

| Diameter Ø | Rpm (1/min) |
|---------------|----------------|
| 450 mm | 1200 - 1450 |
| 500 mm | 950 - 1100 |
| 600 mm | 800 - 950 |
| 700 mm | 700 - 800 |
| 800 mm | 600 - 700 |
| 900 mm | 500 - 600 |
| 1000 mm | 450 - 550 |
| 1100 mm | 400 - 500 |
| 1200 mm | 400 - 460 |

| | |
|-----------------------------|-----------------|
| Feed speed incremental cuts | 1,8 - 2,5 m/min |
| Lowering forwards | 12 - 15 mm |
| Lowering backwards | 10 - 12 mm |



König Tool Tipp

- Regularly check the water supply and water quantity.
- The water should hit the core and segments at an angle of approx. 45°.
- It is advisable to make the last cut with a 6-8 mm backward lowering to avoid chipping at the bottom edge of the material.