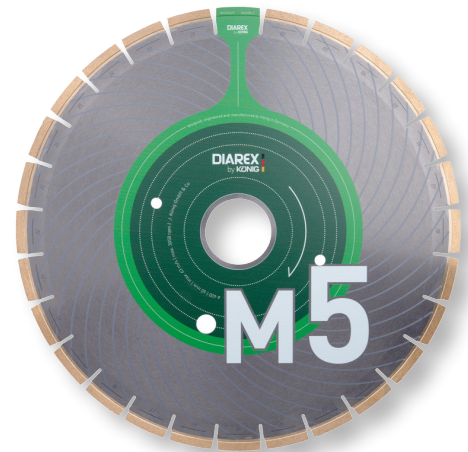


DIAREX blade M5 for marble and lime stone

| Diameter Ø | Rpm (1/min) |
|---------------|----------------|
| 300 mm | 2400 - 2800 |
| 350 mm | 2000 - 2300 |
| 400 mm | 1800 - 2000 |
| 450 mm | 1600 - 1800 |
| 500 mm | 1450 - 1650 |
| 550 mm | 1300 - 1450 |
| 600 mm | 1200 - 1350 |
| 700 mm | 1000 - 1150 |
| 800 mm | 900 - 1000 |



| | |
|-----------------------------|-----------------|
| Feed Speed full cut | 1,5 - 4,0 m/min |
| Feed Speed mitre cuts | 1,0 - 1,5 m/min |
| Feed speed incremental cuts | 1,5 - 2,5 m/min |
| Lowering forwards | 30 - 60 mm |
| Lowering backwards | 20 - 50 mm |



König Tool Tipp

- Regularly check the water supply and water quantity.
- The water should hit the core and segments at an angle of approx. 45°.