## DIAREX



for quartz composite and granite

Diameter ø	Rpm (1/min)
350 mm	1800 - 2100
400 mm	1600 - 1800
450 mm	1450 - 1600
500 mm	1250 - 1450

Feed Speed full cut	2,0 - 3,0 m/min
Feed Speed mitre cuts	1,0 - 1,5 m/min

High performance use only in quartz composite:

Diameter ø	Rpm (1/min)
350 mm	2300 - 2600
400 mm	2100 - 2400
450 mm	1850 - 2100
500 mm	1650 - 1900

Feed Speed full cut	3,5 - 6,0 m/min
Feed Speed mitre cuts	1,0 - 2,0 m/min



Regularly check the water supply and water quantity.
The water should hit the core and segments at an angle of approx. 45°.



